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## **RTV PRIMER 1400** **One Component Silicone Primer**

### **DESCRIPTION:**

RTV 1400 Primer is a transparent, one component silicone primer. It is used to improve adhesion of silicone RTV materials to a variety of substrates.

### **TYPICAL PROPERTIES:**

Color, Visual	Blue	
Viscosity, cps.	1	ASTMD2393
Specific Gravity	0.8	
Solids content (%)	10	
Drying Time (50% relative humidity, 25° C (hours)	1	
Flash Point (°C)	39	
Shelf Life (months @ 25°C)	3	

### **INSTRUCTIONS FOR USE:**

1. All surfaces to be bonded must be thoroughly clean.
2. Primer 1400 may be applied by brushing, dipping or spraying.
3. Wet primer thickness: 1 mil is optimal.
4. Best results are obtained by applying primer immediately after cleaning the part(s).
5. After applying the primer, let the part(s) dry for at least one hour. Primer will turn a chalky, white color. Once dried, excess primer may be removed by brushing.